



Application	Assembly of automotive interior trim
Substrates bonded	ABS to aluminium
Pretreatments	None to ABS, Aluminium surface is anodised
Design of joint	Simple butt joint
Curing conditions	8 minutes at room temperature
Special service conditions	Thermal cycling and vibrational fatigue
Advantages for the customer	Fast and quick application which has been robotically automated
Advantages over competition	Speed of cure, automated process, no cleaning solvents necessary
Araldite Adhesive used	Agomet F300 with hardener D